

Work Order ID 113813

April-23-14 7:41:32 AM

113813

Page 1

Item ID: D412-704-041

Accept

N9000040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Pedal Ass'Y

Start Date: 2/24/14 Start Qty: 4.00

4

Cust Item ID:

Required Date: 2/24/14 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: u

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D412-704-041

Rev B

100

0.00

100

Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble pedal as per Dwg D412-704-041
Tighten & Torque Bolts as per Dwg D412-704-041

110

0.00

110

QC

QC5- Inspect part completeness to step on W/O

Memo

0.00

Quality Control

120

0.00

120

Packaging

Pick Kit

Memo

0.00

Packaging

Cancelled
u

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1 13813

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 2/24/14 **Start Qty:** 4.00 ***4***

Cust Item ID:

Required Date: 2/24/14 **Req'd Qty:** 4.00 ***1***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Operation Description

Set Up/ Run Hours

Tool ID**Tool #****Plan
Code**

Accept	Qty
--------	-----

Reject
Qty

Reject Number

**Insp.
Stamp**

130

QC4- 100% Inspect kits for completeness

0.00

130

QC

Memo

0.00

Quality Control

140

Identify as per dwg & Stock Location: _____

0.00

140

Packaging

Memo

0.00

Packaging

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

Quality Control

Picklist Print

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Work Order ID: 113813

113813

Parent Item: D412-704-041

D412-704-041

Parent Item Name: Pedal Ass'Y

Start Date: 2/24/14

Required Date: 2/24/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:B05.01.28Removed hardware on Step 2; Added Figures 1-3KJ/RF
IPP Rev:C06.03.08 Re-format EC
IPP Rev:D 07-03-20 Added Dwg D412-704-041 07-03-20 JLM
IPP Rev:E 07.05.02 Reformat EC
IPP Rev:F 08-10-08 as per revB DD veriified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-10A		Purchased	No			100	Each	499.0000	1	4			

AN3-10A

Bolt

Location	Loc Qty	Loc Code
ST351	349	
m127817	43	
m128403	306	
ST511	150	
m128813	150	

AN315-4R Purchased No

100 Each 13.0000 1 4

AN315-4R

Nut

Location	Loc Qty	Loc Code
ST342	13	
M125951	13	

AN3-6A Purchased No

120 Each 348.0000 2 8

AN3-6A

Bolt

Location	Loc Qty	Loc Code
ST351	344	
116390	11	
M128403	183	
M128739	150	
ST511	4	
M127044	4	

Picklist Print

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Work Order ID: 113813

Parent Item: D412-704-041

Parent Item Name: Pedal Ass'Y

113813

D412-704-041

Start Date: 2/24/14

Required Date: 2/24/14

Start Qty: 4.00

Required Qty: 4.00

AN4-10A	Purchased	No	100	Each	65.0000	1	4
---------	-----------	----	-----	------	---------	---	---

AN4-10A

Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST355	65	
-------	----	--

M127815	65	
---------	----	--

AN4-12A	Purchased	No	100	Each	332.0000	2	8
---------	-----------	----	-----	------	----------	---	---

AN4-12A

Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FG	10	
----	----	--

120423	10	
--------	----	--

ST356	222	
-------	-----	--

M126105	5	
---------	---	--

M127817	42	
---------	----	--

M128403	75	
---------	----	--

M128634	100	
---------	-----	--

ST514	100	
-------	-----	--

M128739	100	
---------	-----	--

AN4-13A	Purchased	No	100	Each	2,372.000	1	4
---------	-----------	----	-----	------	-----------	---	---

AN4-13A

Bolt

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

FG	20	
----	----	--

122808	20	
--------	----	--

GA	14	
----	----	--

m125709	14	
---------	----	--

ST515	2338	
-------	------	--

m127432	36	
---------	----	--

m127817	302	
---------	-----	--

m128403	1000	
---------	------	--

m128739	1000	
---------	------	--

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Shop Packet Print

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Picklist Print

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Parent Item: D412-704-041

D412-704-041

Parent Item Name: Pedal Ass'y

Start Date: 2/24/14

Required Date: 2/24/14

Start Qty: 4.00

Required Qty: 4.00

D3204-041

Manufactured

No

100

Each

0.0000

1

4

D3204-041

Pedal Assembly

D3205-1

Manufactured

No

100

Each

8.0000

1

4

D3205-1

Pedal Bracket

Location

Loc Qty

Loc Code

GA

8

101669

4

112417

4

D3205-3

Manufactured

No

100

Each

6.0000

1

4

D3205-3

Back Plate

Location

Loc Qty

Loc Code

ST203

6

97317

6

D3206-1

Manufactured

No

100

Each

6.0000

1

4

D3206-1

Pedal Arm

Location

Loc Qty

Loc Code

GA

6

101498

2

107569

4

D3209-041

Manufactured

No

100

Each

10.0000

1

4

D3209-041

Bracket Assembly

Location

Loc Qty

Loc Code

GA

10

101628

10

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Shop Packet Print

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D412-704-041

Parent Item Name: Pedal Ass'Y

Start Date: 2/24/14

Required Date: 2/24/14

Start Qty: 4.00

Required Qty: 4.00

D4610-5

Manufactured No

Each

0.0000

4

D4610-5

Shim

MS21042L3

Purchased No

100

Each

8,334.000

1

4

MS21042L3

Nut

Location

Loc Qty

Loc Code

ST314

1379

M127410

338

M127831

41

M128401

1000

ST506

955

123900

955

ST509

6000

M128754

6000

MS21042L3

Purchased No

120

Each

8,334.000

2

8

MS21042L3

Nut

Location

Loc Qty

Loc Code

ST314

1379

M127410

338

M127831

41

M128401

1000

ST506

955

123900

955

ST509

6000

M128754

6000

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Parent Item: D412-704-041

Parent Item Name: Pedal Ass'Y

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D412-704-041

Start Date: 2/24/14

Required Date: 2/24/14

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

100

Each

8,439.000

5

20

MS21042L 4

Locknut

Location

Loc Qty

Loc Code

ST314

56

105054

12

m126015

12

m126275

32

ST509

8372

m127255

71

m127813

1083

m128300

2218

m128798

5000

ST518

11

m127376

11

MS24694-S102

Purchased

No

100

Each

11.0000

1

4

MS24694-S102

Screw

Location

Loc Qty

Loc Code

ST304

11

124814

11

MS9519-10

Purchased

No

100

Each

16.0000

1

4

MS9519-10

Bolt

Location

Loc Qty

Loc Code

ST291

16

m125773

6

m127431

10

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Parent Item Name: Pedal Ass'Y

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D412-704-041

Start Date: 2/24/14

Required Date: 2/24/14

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0332J

Purchased

No

120

Each

5,712.000

4

16

NAS1149D0332.J

**

Washer

Location

Loc Qty

Loc Code

ST294

712

m128606

712

ST510a

5000

m128612

5000

NAS1149D0363J

Purchased

No

100

Each

4,995.000

5

20

NAS1149D0363.J

**

Washer

Location

Loc Qty

Loc Code

GA

23

124392

23

ST510a

4972

m126319

72

m128429

4900

NAS1149D0416J

Purchased

No

100

Each

202.0000

3

12

NAS1149D0416.J

**

WASHER

Location

Loc Qty

Loc Code

GA

119

m126254

119

ST294

83

m125773

11

m127832

72

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Parent Item: D412-704-041

Parent Item Name: Pedal Ass'Y

113813

D412-704-041

Start Date: 2/24/14

Required Date: 2/24/14

Start Qty: 4.00

Required Qty: 4.00

NAS1149D0463J

Purchased

No

100

Each

6,753.000

11

44

NAS1149D0463.J

WASHER

Location

Loc Qty

Loc Code

ST294

151

100906

24

M127693

127

ST510a

6602

M127813

22

M127904

3000

M128591

3580